PKM 4000D PINB series Direct Converters Input 36-75 V, Output up to 35 A / 140 W

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Key Features

- Industry standard Quarter-brick. 57.9 x 36.8 x 9.35 mm (2.28 x 1.45 x 0.368 in)
- High efficiency, typ. 93.5% at 12 Vout half load
- 1500 Vdc input to output isolation
- Meets isolation requirements equivalent to basic insulation according to IEC/EN/UL 60950
- More than 3.3 million hours MTBF

General Characteristics

- Output over voltage protection
- Over temperature protection
- Output short-circuit protection
- Hiccup over current protection as an option
- Remote control
- Output voltage adjust function
- Highly automated manufacturing ensures quality
- ISO 9001/14001 certified supplier



Safety Approvals



Design for Environment



Meets requirements in hightemperature lead-free soldering processes.

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PKM 4000D PINB series Direct Converters Input 36-75 V, Output up to 35 A / 140 W

Ordering Information

Product program	Output
PKM 4110D PI	3.3 V, 35 A / 115 W
PKM 4111D PI	5 V, 25 A / 125 W
PKM 4113D PI	12 V, 11 A / 132 W
PKM 4117KD PI	14 V, 10 A / 140 W
PKM 4115D PI	15 V, 8 A / 120 W

Product number and Packaging

PKM 4XXXD PI n ₁ n ₂ n ₃ n ₄ n ₅					
Options	n ₁	n ₂	n ₃	n ₄	n ₅
Remote Control logic	0				
Baseplate		0			
Hiccup OCP			0		
Increased stand-off height				0	
Lead length					0

Options Description

n ₁	Ρ	Negative * Positive
n ₂	NB	Without baseplate * With baseplate
n ₃	HC	Hiccup OCP
n ₄	Μ	Standard stand-off height * Increased stand-off height
n ₅	LA LB ^{note1}	5.30 mm * 3.69 mm 4.57 mm

Example a through-hole mounted, positive logic, no base plate, short pin product with increased stand-off height would be PKM 4111DPIPNBMLB.

* Standard variant (i.e. no option selected). Note1: LB option only available for NB option. **General Information**

Reliability

The failure rate (λ) and mean time between failures (MTBF= 1/ λ) is calculated at max output power and an operating ambient temperature (T_A) of +40°C. Ericsson Power Modules uses Telcordia SR-332 Issue 2 Method 1 to calculate the mean steady-state failure rate and standard deviation (σ).

Telcordia SR-332 Issue 2 also provides techniques to estimate the upper confidence levels of failure rates based on the mean and standard deviation.

Mean steady-state failure rate, λ	Std. deviation, σ
299 nFailures/h	42.3 nFailures/h
MTBF (mean value) for the PKM	4000D series = 3.3 Mh.

MTBF at 90% confidence level = 2.8 Mh

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Compatibility with RoHS requirements

The products are compatible with the relevant clauses and requirements of the RoHS directive 2002/95/EC and have a maximum concentration value of 0.1% by weight in homogeneous materials for lead, mercury, hexavalent chromium, PBB and PBDE and of 0.01% by weight in homogeneous materials for cadmium.

Exemptions in the RoHS directive utilized in Ericsson Power Modules products include:

- Lead in high melting temperature type solder (used to solder the die in semiconductor packages)
- Lead in glass of electronics components and in electronic ceramic parts (e.g. fill material in chip resistors)
- Lead as an alloying element in copper alloy containing up to 4% lead by weight (used in connection pins made of Brass)

Quality Statement

The products are designed and manufactured in an industrial environment where quality systems and methods like ISO 9000, 60 (sigma), and SPC are intensively in use to boost the continuous improvements strategy. Infant mortality or early failures in the products are screened out and they are subjected to an ATE-based final test. Conservative design rules, design reviews and product qualifications, plus the high competence of an engaged work force, contribute to the high quality of our products.

Warranty

Warranty period and conditions are defined in Ericsson Power Modules General Terms and Conditions of Sale.

Limitation of Liability

Ericsson Power Modules does not make any other warranties, expressed or implied including any warranty of merchantability or fitness for a particular purpose (including, but not limited to, use in life support applications, where malfunctions of product can cause injury to a person's health or life).

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PKM 4000D PINB series Direct Converters Input 36-75 V, Output up to 35 A / 140 W

Safety Specification

General information

Ericsson Power Modules DC/DC converters and DC/DC regulators are designed in accordance with the safety standards IEC 60950-1, EN 60950-1 and UL 60950-1 *Safety of Information Technology Equipment.*

IEC/EN/UL 60950-1 contains requirements to prevent injury or damage due to the following hazards:

- · Electrical shock
- · Energy hazards
- Fire
- Mechanical and heat hazards
- Radiation hazards
- · Chemical hazards

On-board DC/DC converters and DC/DC regulators are defined as component power supplies. As components they cannot fully comply with the provisions of any safety requirements without "conditions of acceptability". Clearance between conductors and between conductive parts of the component power supply and conductors on the board in the final product must meet the applicable safety requirements. Certain conditions of acceptability apply for component power supplies with limited stand-off (see Mechanical Information for further information). It is the responsibility of the installer to ensure that the final product housing these components complies with the requirements of all applicable safety standards and regulations for the final product.

Component power supplies for general use should comply with the requirements in IEC/EN/UL 60950-1 Safety of Information Technology Equipment. Product related standards, e.g. IEEE 802.3af Power over Ethernet, and ETS-300132-2 Power interface at the input to telecom equipment, operated by direct current (dc) are based on IEC/EN/UL 60950-1 with regards to safety.

Ericsson Power Modules DC/DC converters and DC/DC regulators are UL 60950-1 recognized and certified in accordance with EN 60950-1. The flammability rating for all construction parts of the products meet requirements for V-0 class material according to IEC 60695-11-10, *Fire hazard testing, test flames* – 50 W horizontal and vertical flame test methods.

Isolated DC/DC converters

Galvanic isolation between input and output is verified in an electric strength test and the isolation voltage (V_{iso}) meets the voltage strength requirement for basic insulation according to IEC/EN/UL 60950-1.

It is recommended to use a slow blow fuse at the input of each DC/DC converter. If an input filter is used in the circuit the fuse should be placed in front of the input filter. In the rare event of a component problem that imposes a short circuit on the input source, this fuse will provide the © Ericsson AB

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following functions:

- Isolate the fault from the input power source so as not to affect the operation of other parts of the system
- Protect the distribution wiring from excessive current and power loss thus preventing hazardous overheating

The DC/DC converter output is considered as safety extra low voltage (SELV) if one of the following conditions is met:

- The input source has double or reinforced insulation from the AC mains according to IEC/EN/UL 60950-1
- The input source has basic or supplementary insulation from the AC mains and the input of the DC/DC converter is maximum 60 Vdc and connected to protective earth according to IEC/EN/UL 60950-1
- The input source has basic or supplementary insulation from the AC mains and the DC/DC converter output is connected to protective earth according to IEC/EN/UL 60950-1

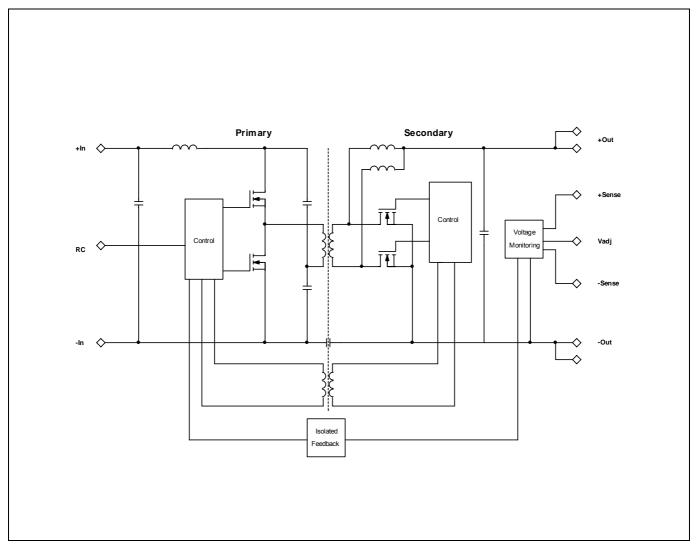
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Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

Absolute Maximum Ratings

Char	Characteristics		min	typ	max	Unit
T _{P1}	Operating Temperature (see Thermal Consideration section	on)	-40		+110	°C
Ts	Storage temperature		-55		+125	°C
VI	/i Input voltage		-0.5		+80	V
V_{iso}	iso Isolation voltage (input to output test voltage)				1500	Vdc
V _{tr}	Input voltage transient (t _p 100 ms)				100	V
V	Remote Control pin voltage	Positive logic option	-0.5		+15	V
V _{RC}	(see Operating Information section)	Negative logic option	-0.5		+15	V
V_{adj}	Adjust pin voltage (see Operating Information section)		-0.5		+5	V

Stress in excess of Absolute Maximum Ratings may cause permanent damage. Absolute Maximum Ratings, sometimes referred to as no destruction limits, are normally tested with one parameter at a time exceeding the limits in the Electrical Specification. If exposed to stress above these limits, function and performance may degrade in an unspecified manner.

Fundamental Circuit Diagram





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Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

3.3V, 35A /115W Electrical Specification

PKM 4110D PINB

 T_{P1} = -40 to +90°C, V₁ = 36 to 75 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at: T_{P1} = +25°C, V₁= 53 V₁ max I₀, unless otherwise specified under Conditions. Additional C_{in} = 0 µF.See Operating Information section for selection of capacitor types.

Chara	cteristics	Conditions	min	typ	max	Unit
Vı	Input voltage range		36		75	V
V _{loff}	Turn-off input voltage	Decreasing input voltage	30.0	32.0	33.5	V
Vlon	Turn-on input voltage	Increasing input voltage	32.0	34.0	35.5	V
Cı	Internal input capacitance			6.0		μF
Po	Output power		0		115	W
F (C) :		50 % of max I ₀		91.4		
	Efficience	max I _o		90.3		%
η	Efficiency	50 % of max I_0 , V_1 = 48 V		91.7		
		max I _o , V _I = 48 V		90.2		
Pd	Power Dissipation	max I _o		12.7	16.5	W
Pli	Input idling power	I ₀ = 0 A, V ₁ = 53 V		2.6		W
P _{RC}	Input standby power	V ₁ = 53 V (turned off with RC)		0.15		W
f _s	Switching frequency	0-100 % of max I _o	180	200	220	kHz

V _{Oi}	Output voltage initial setting and accuracy	T _{P1} = +25°C, V _I = 53 V, I _O = 50 A	3.24	3.30	3.36	V
	Output adjust range	See operating information	2.97		3.63	V
	Output voltage tolerance band	0-100 % of max I ₀	3.23		3.37	V
Vo	Idling voltage	I _O = 0 A	3.23		3.37	V
	Line regulation	max I _o		5	15	mV
	Load regulation	V_{I} = 53 V, 0-100 % of max I_{O}		5	15	mV
V _{tr}	Load transient voltage deviation	V ₁ = 53 V, Load step 25-75-25 % of max I _o , di/dt = 5 A/µs		±250	±300	mV
t _{tr}	Load transient recovery time	see Note 1		70	100	μs
t _r	Ramp-up time (from 10-90 % of V _{Oi})	10-100 % of max lo	1	4	6	ms
ts	Start-up time (from V_i connection to 90 % of V_{Oi})		8	14	20	ms
t _f	V _I shut-down fall time	max I _o		0.12		mS
-	(from V_1 off to 10 % of V_0)	I _O = 0.35 A		0.01		S
	RC start-up time	max I _o		15		ms
t _{RC}	RC shut-down fall time	max I _o		0.09		ms
	(from RC off to 10 % of $V_{\rm O}$)	I _O = 0.35 A		0.009		S
lo	Output current		0		35	А
l _{lim}	Current limit threshold	T_{P1} < max T_{P1}	38	44	50	А
l _{sc}	Short circuit current	T _{P1} = 25°C		52	58	А
C _{out}	Recommended Capacitive Load	T _{P1} = 25°C, see Note 2	0		3500	μF
V_{Oac}	Output ripple & noise	See ripple & noise section, max I_0 , V_{0i}		80	120	mVp-p
OVP	Over voltage protection	T_{P1} = +25°C, V _I = 53 V, 0-100 % of max I ₀	3.6	4.2	4.8	V

Note 1: 7 pieces of 470uF and 1piece of 330uF aluminium solid capacitors are connected to the module.

Note 2: Aluminium electrolytic capacitors, ESR is lower than 10m ohm.

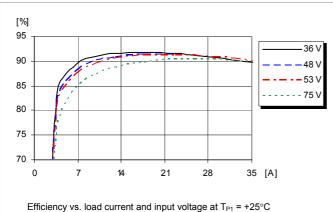
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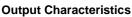
Input 36-75 V, Output up to 35 A / 140 W

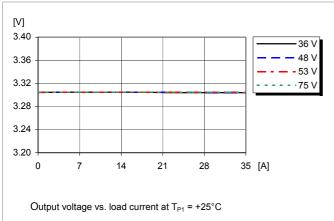
PKM 4110D PINB

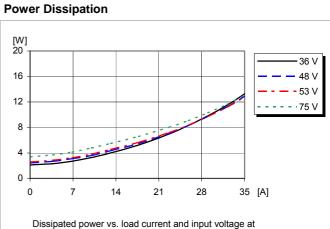


Efficiency



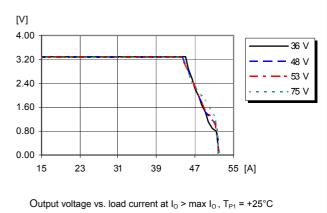






$T_{P1} = +25^{\circ}C$

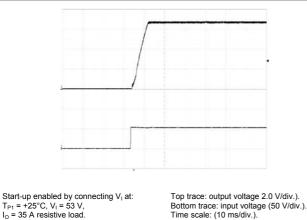




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Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

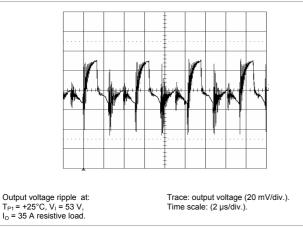
3.3V, 35A /115W Typical Characteristics

Start-up



Bottom trace: input voltage (50 V/div.). Time scale: (10 ms/div.).

Output Ripple & Noise



Output Voltage Adjust (see operating information)

Passive adjust

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust Upwards, Increase:

$$\begin{aligned} Radj = & \left(\frac{5.11 \times 3.3(100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{511}{\Delta\%} - 10.22\right) \text{ k}\Omega \\ \text{Example: Increase 4\% =>V_{out} = 3.43 \text{ Vdc}} \\ & \left(\frac{5.11 \times 3.3(100 + 4)}{1.225 \times 4} - \frac{511}{4} - 10.22\right) \text{ k}\Omega = 219.9 \text{ k}\Omega \\ \text{Output Voltage Adjust Downwards, Increase:} \end{aligned}$$

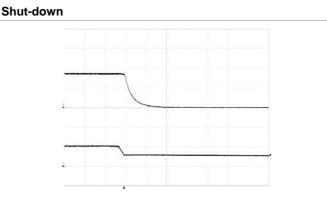
່າ) kΩ (100

$$Radj = 5.11 \left(\frac{100}{\Delta\%} - 2 \right) k$$

Example: Decrease 2% =>V_{out} = 3.23 Vdc

 $k\Omega$ = 404.32 $k\Omega$

100 5.11 2 kΩ = 245.3 kΩ 2

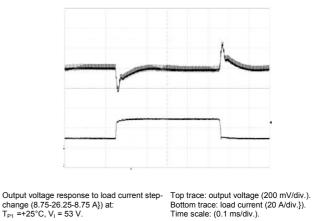


Shut-down enabled by disconnecting V_I at: $T_{P1} = +25^{\circ}C$, $V_1 = 53 V$, $I_0 = 35 A$ resistive load.

Top trace: output voltage (2.0 V/div.). Bottom trace: input voltage (50 V/div.). Time scale: (0.1 ms/div.).

PKM 4110D PINB

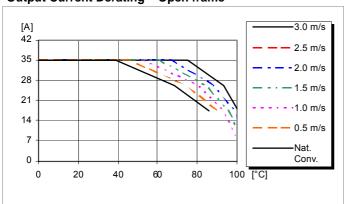
Output Load Transient Response



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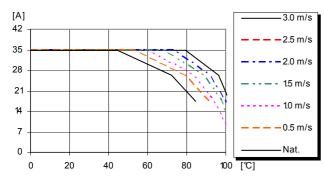
3.3V, 35A /115W Typical Characteristics

Output Current Derating – Open frame

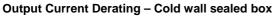


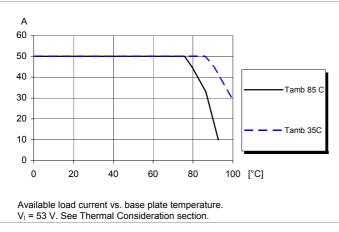
Available load current vs. ambient air temperature and airflow at V_I = 53 V. See Thermal Consideration section.

Output Current Derating – Base plate

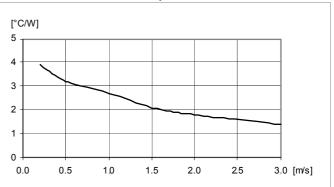


Available load current vs. ambient air temperature and airflow at V_I = 53 V. See Thermal Consideration section.









Thermal resistance vs. airspeed measured at the converter. Tested in wind tunnel with airflow and test conditions as per the Thermal consideration section. $V_{\rm I}$ = 53 V.

PKM 4110D PINB



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5.0V, 25A /125W Electrical Specification

PKM 4111D PINB

 T_{P1} = -40 to +90°C, V_{I} = 36 to 75 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at: T_{P1} = +25°C, V_{I} = 53 V_{I} max I_{O} , unless otherwise specified under Conditions. Additional C_{in} = 0 μ F.See Operating Information section for selection of capacitor types.

Chara	cteristics	Conditions	min	typ	max	Unit
Vı	Input voltage range		36		75	V
V _{loff}	Turn-off input voltage	Decreasing input voltage	30.0	32.0	33.5	V
Vlon	Turn-on input voltage	Increasing input voltage	32.0	34.0	35.5	V
Cı	Internal input capacitance			6.0		μF
Po	Output power		0		125	W
	F#sisser	50 % of max I ₀		91.8		
		max I _o		91.3		%
η	Efficiency	50 % of max I_0 , V_1 = 48 V		92.1		
		max I _o , V _I = 48 V		91.4		
P _d	Power Dissipation	max I _o		11.8	14.1	W
Pli	Input idling power	I ₀ = 0 A, V _I = 53 V		2.9		W
P _{RC}	Input standby power	V ₁ = 53 V (turned off with RC)		0.15		W
f _s	Switching frequency	0-100 % of max I _o	180	200	220	kHz

V _{Oi}	Output voltage initial setting and accuracy	T _{P1} = +25°C, V ₁ = 53 V, I ₀ = 25 A	4.90	5.00	5.10	V
	Output adjust range	See operating information	4.50		5.50	V
	Output voltage tolerance band	0-100 % of max I ₀	4.80		5.20	V
Vo	Idling voltage	I ₀ = 0 A	4.80		5.20	V
	Line regulation	max I _o		5	15	mV
	Load regulation	$V_{\rm I}$ = 53 V, 0-100 % of max $I_{\rm O}$		5	15	mV
V _{tr}	Load transient voltage deviation	V ₁ = 53 V, Load step 25-75-25 % of max I _o , di/dt = 5 A/µs		±200	±300	mV
t _{tr}	Load transient recovery time	see Note 1		20	50	μs
t _r	Ramp-up time (from 10-90 % of V _{Oi})	10-100 % of max Io	1	5	15	ms
ts	Start-up time (from V_i connection to 90 % of V_{Oi})		7	10	30	ms
t,	V _I shut-down fall time	max I _o		0.2		ms
4	(from V_1 off to 10 % of V_0)	I ₀ = 0.4 A		0.02		S
	RC start-up time	max I _o		9		ms
t _{RC}	RC shut-down fall time	max I _o		0.2		ms
	(from RC off to 10 % of V_0)	I _O = 0.4 A		0.02		s
lo	Output current		0		25	А
l _{lim}	Current limit threshold	T _{P1} < max T _{P1}	28	32	36	А
Isc	Short circuit current	T _{P1} = 25°C		40	45	А
Cout	Recommended Capacitive Load	T _{P1} = 25°C, see Note 2	0		2500	μF
V_{Oac}	Output ripple & noise	See ripple & noise section, max I_0 , V_{0i}		60	130	mVp-p
OVP	Over voltage protection	T_{P1} = +25°C, V _I = 53 V, 0-100 % of max I ₀	6.2	6.8	7.2	V

Note 1: 6 pieces of 470uF aluminium solid capacitors are connected to the module.

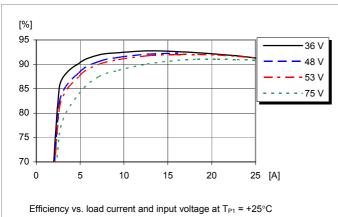
Note 2: Aluminium electrolytic capacitors, ESR is lower than 10 mohm.

PKM 4111D PINB

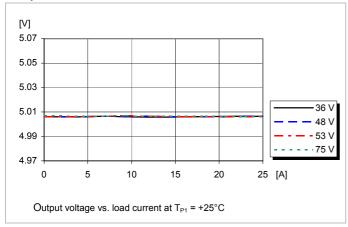
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Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

5.0V, 25A /125W Typical Characteristics

Efficiency

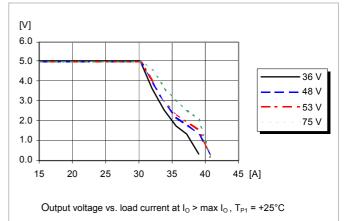


Output Characteristics



[W] 15 -12 9 36 V 6 48 V 53 V 3 - - ·75 V 0 25 [A] 0 5 10 15 20 Dissipated power vs. load current and input voltage at T_{P1} = +25°C

Current Limit Characteristics

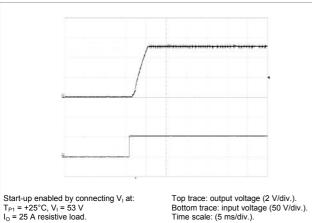


Power Dissipation

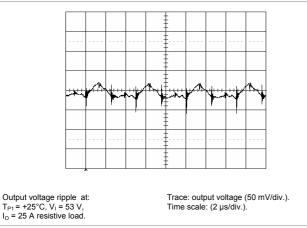
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Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB		

5.0V, 25A /125W Typical Characteristics

Start-up



Output Ripple & Noise

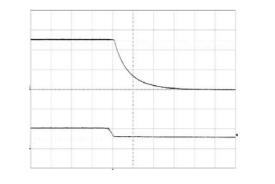


Output Voltage Adjust (see operating information)

Passive adjust

The resistor value for an adjusted output voltage is calculated by using the following equations: Output Voltage Adjust Upwards, Increase: $Radj = \left(\frac{5.11 \times 5.0(100 + \Delta \%)}{1.225 \times \Delta \%} - \frac{511}{\Delta \%} - 10.22\right) \text{ k}\Omega$ Example: Increase 4% =>V_{out} = 5.20 Vdc $\left(\frac{5.11 \times 5.0(100 + 4)}{1.225 \times 4} - \frac{511}{4} - 10.22\right) \text{ k}\Omega = 404.3 \text{ k}\Omega$ Output Voltage Adjust Downwards, Increase: $Radj = 5.11 \left(\frac{100}{\Delta \%} - 2\right) \text{ k}\Omega$ Example: Decrease 2% =>V_{out} = 4.90 Vdc $\kappa\Omega = 404.32 \text{ k}\Omega$ $5.11 \left(\frac{100}{2} - 2\right) \text{ k}\Omega = 245.3 \text{ k}\Omega$

Shut-down

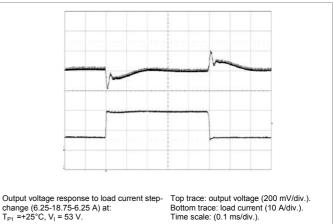


Shut-down enabled by disconnecting V_I at: T_{P1} = +25°C, V_I = 53 V, I_O = 25 A resistive load.

Top trace: output voltage (2 V/div.). Bottom trace: input voltage (50 V/div.). Time scale: (0.1 ms/div.).

PKM 4111D PINB

Output Load Transient Response



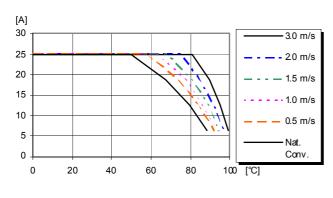
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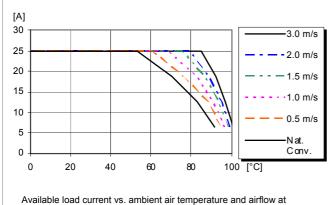
5.0V, 25A /125W Typical Characteristics

Output Current Derating – Open frame

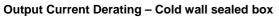


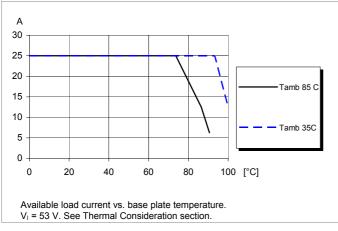
Available load current vs. ambient air temperature and airflow at V_I = 53 V. See Thermal Consideration section.

Output Current Derating – Base plate

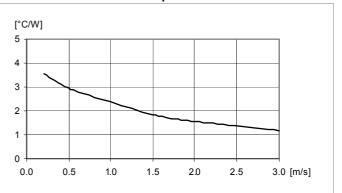


V_I = 53 V. See Thermal Consideration section.





Thermal Resistance – Base plate



Thermal resistance vs. airspeed measured at the converter. Tested in wind tunnel with airflow and test conditions as per the Thermal consideration section. V_1 = 53 V.

PKM 4111D PINB



PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

12V, 11A/132W Electrical Specification

PKM 4113D PINB

 T_{P1} = -40 to +90°C, V₁ = 38 to 75 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at: T_{P1} = +25°C, V₁= 53 V₁ max I₀, unless otherwise specified under Conditions. Additional C_{in} = 0 µF.See Operating Information section for selection of capacitor types.

Chara	cteristics	Conditions	min	typ	max	Unit
VI	Input voltage range		38		75	V
Vloff	Turn-off input voltage	Decreasing input voltage	30	31	32	V
Vlon	Turn-on input voltage	Increasing input voltage	32	33	34	V
Cı	Internal input capacitance			6.0		μF
Po	Output power		0		132	W
	F#sisser	50 % of max I _o		93.5		%
		max I _o		94.2		
η	Efficiency	50 % of max I _o , V _I = 48 V		93.8		
		max I _o , V _I = 48 V		94.3		
P _d	Power Dissipation	max I _o		8.1	12	W
Pli	Input idling power	I ₀ = 0 A, V ₁ = 53 V		2.7		W
P _{RC}	Input standby power	V ₁ = 53 V (turned off with RC)		0.14		W
f _s	Switching frequency	0-100 % of max I _o	180	200	220	kHz

V _{Oi}	Output voltage initial setting and accuracy	T_{P1} = +25°C, V ₁ = 53 V, I ₀ = 40 A	11.8	12	12.2	V
	Output adjust range	See operating information	10.8		13.2	V
	Output voltage tolerance band	0-100 % of max I ₀	11.7		12.3	V
Vo	Idling voltage	I ₀ = 0 A	11.8		12.2	V
	Line regulation	max I _o		10	20	mV
	Load regulation	$V_{\rm I}$ = 53 V, 0-100 % of max $I_{\rm O}$		10	20	mV
V _{tr}	Load transient voltage deviation	$V_1 = 53 V$, Load step 25-75-25 % of		±300	±450	mV
t _{tr}	Load transient recovery time	max I _o , di/dt = 5A/µs,see Note 1		100	170	μs
tr	Ramp-up time (from 10-90 % of V _{Oi})	10-100 % of max Io	4	6	20	ms
ts	Start-up time (from V_i connection to 90 % of V_{Oi})		6	8	20	ms
t _f	V _I shut-down fall time	max I _o		0.3		mS
4	(from V_1 off to 10 % of V_0)	$I_{\rm O} = 0$ A		9		S
	RC start-up time	max I _o		8		ms
t _{RC}	RC shut-down fall time	max I _o		0.3		ms
	(from RC off to 10 % of $V_{\rm O}$)	I _O = 0 A		9		S
lo	Output current		0		11	А
l _{lim}	Current limit threshold	$T_{P1} < max T_{P1}$	12	15	19	А
l _{sc}	Short circuit current	T _{P1} = 25°C, see Note 2		21		А
C _{out}	Recommended Capacitive Load	T _{P1} = 25°C, see Note 3	0		1100	μF
V_{Oac}	Output ripple & noise	See ripple & noise section, max I_{O} , V_{Oi}		100	150	mVp-p
OVP	Over voltage protection	T_{P1} = +25°C, V _I = 53 V, 0-100 % of max I ₀		14.8		V

Note 1: 1100uF aluminium solid capacitors are connected to the module.

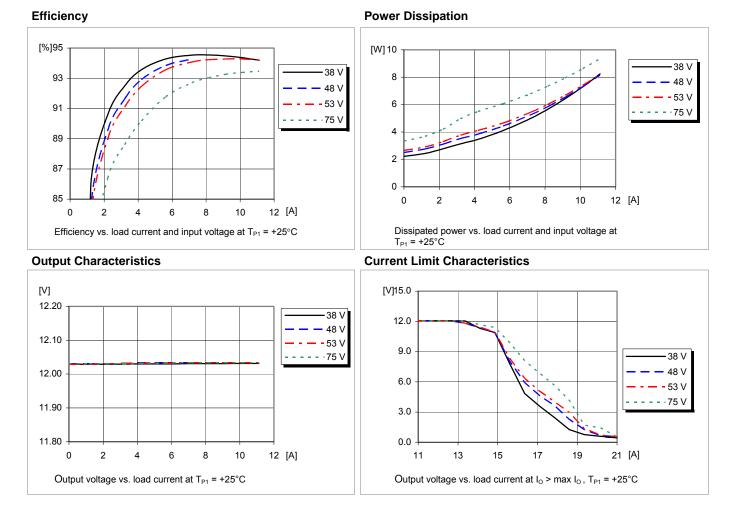
Note 2: short circuit load is 5mohm.

Note 3: Aluminium electrolytic capacitors, ESR is lower than 10 mohm.

PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

12V, 11A /132W Typical Characteristics

PKM 4113D PINB



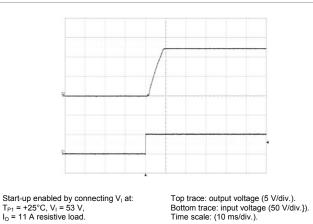
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Technical Specification 15

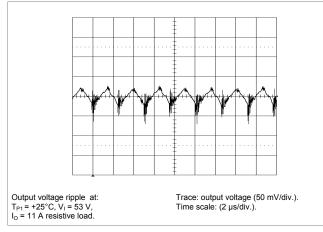
PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

12V, 11A /132W Typical Characteristics

Start-up



Output Ripple & Noise



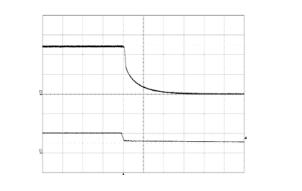
Output Voltage Adjust (see operating information)

Passive adjust

The resistor value for an adjusted output voltage is calculated by using the following equations:

Output Voltage Adjust Upwards, Increase: $Radj = \left(\frac{5.11 \times 12 \times (100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{511}{\Delta\%} - 10.22\right) \text{ k}\Omega$ Example: Increase 4% =>V_{out} = 12.48 Vdc $\left(\frac{5.11 \times 12 \times (100 + 4)}{1.225 \times 4} - \frac{511}{4} - 10.22\right) \text{ k}\Omega = 1163.5 \text{ k}\Omega$ Output Voltage Adjust Downwards, Increase: $Radj = 5.11 \left(\frac{100}{\Delta\%} - 2\right) \text{ k}\Omega$ Example: Decrease 2% =>V_{out} = 11.76 Vdc $5.11 \left(\frac{100}{2} - 2\right) \text{ k}\Omega = 245.3 \text{ k}\Omega$

Shut-down

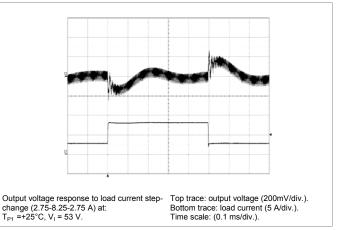


Shut-down enabled by disconnecting V_I at: T_{P1} = +25°C, V_I = 53 V, I_O = 11 A resistive load.

Top trace: output voltage (5 V/div.)). Bottom trace: input voltage (50 V/div.). Time scale: (0.2 ms/div.).

PKM 4113D PINB

Output Load Transient Response



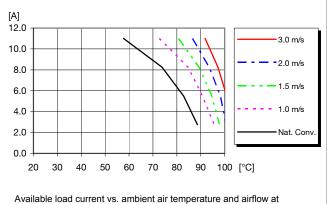
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Technical Specification 16

PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

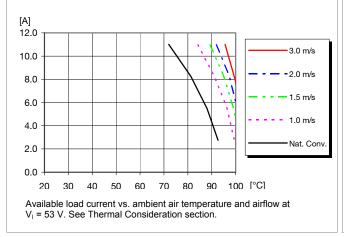
12V, 11A /132W Typical Characteristics



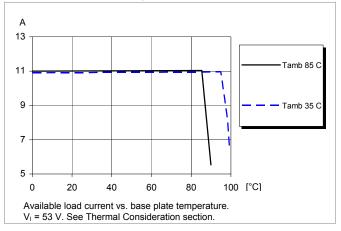


Available load current vs. ambient air temperature and airnow a $V_1 = 53$ V. See Thermal Consideration section.

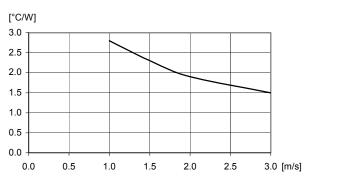
Output Current Derating – Base plate



Output Current Derating – Cold wall sealed box



Thermal Resistance – Base plate



Thermal resistance vs. airspeed measured at the converter. Tested in wind tunnel with airflow and test conditions as per the Thermal consideration section. V_I = 53 V.

PKM 4113D PINB



PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

14V, 10A /140W Electrical Specification

PKM 4117KD PINB

 T_{P1} = -40 to +90°C, V₁ = 36 to 75 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at: T_{P1} = +25°C, V₁= 53 V₁ max I₀, unless otherwise specified under Conditions. Additional C_{in} = 0 µF.See Operating Information section for selection of capacitor types.

Chara	cteristics	Conditions	min	typ	max	Unit
Vı	Input voltage range		36		75	V
V _{loff}	Turn-off input voltage	Decreasing input voltage	29.0	31.0	33.0	V
Vlon	Turn-on input voltage	Increasing input voltage	32.0	33.5	35.0	V
Cı	Internal input capacitance			6.0		μF
Po	Output power		0		140	W
	F#sisses	50 % of max I ₀		91.7		%
		max I _o		92.0		
η	Efficiency	50 % of max I_0 , V_1 = 48 V		92.0		
		max I _o , V _I = 48 V		92.0		
P _d	Power Dissipation	max I _o		12.0	17	W
Pli	Input idling power	I ₀ = 0 A, V ₁ = 53 V		4.2		W
P _{RC}	Input standby power	V ₁ = 53 V (turned off with RC)		0.15		W
f _s	Switching frequency	0-100 % of max I _o	180	200	220	kHz

V _{Oi}	Output voltage initial setting and accuracy	T _{P1} = +25°C, V _I = 53 V, I ₀ = 8 A	13.70	14.00	14.30	V
	Output adjust range	See operating information	11.20		15.40	V
	Output voltage tolerance band	0-100 % of max I ₀	13.58		14.42	V
Vo	Idling voltage	I ₀ = 0 A	13.72		14.28	V
	Line regulation	max I _o		2	30	mV
	Load regulation	V_1 = 53 V, 0-100 % of max I_0		8	20	mV
V _{tr}	Load transient voltage deviation	V ₁ = 53 V, Load step 25-75-25 % of max I _o , di/dt = 1 A/µs		±350	±450	mV
t _{tr}	Load transient recovery time	see Note 1		±300	±400	μs
tr	Ramp-up time (from 10–90 % of V _{Oi})	10-100 % of max Io		11		ms
ts	Start-up time (from V _I connection to 90 % of V _{Oi})			20		ms
t _f	V _I shut-down fall time	max I _o		0.4		mS
4	(from V_1 off to 10 % of V_0)	$I_{O} = 0 A$		2.4		S
	RC start-up time	max I _o		20		ms
t _{RC}	RC shut-down fall time	max I _o		0.4		ms
	(from RC off to 10 % of $V_{\rm O}$)	I _O = 0 A		2.4		S
lo	Output current		0		10	А
l _{lim}	Current limit threshold	$T_{P1} < max T_{P1}$	12	14	16	А
l _{sc}	Short circuit current	T _{P1} = 25°C		17	18.5	А
Cout	Recommended Capacitive Load	T _{P1} = 25°C, see Note 2	0		3000	μF
V_{Oac}	Output ripple & noise	See ripple & noise section, max I_0, V_{0i}		80	150	mVp-p
OVP	Over voltage protection	T_{P1} = +25°C, V _I = 53 V, 0-100 % of max I ₀		17		V

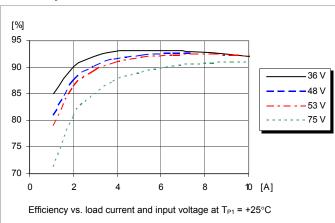
Note 1: 1000uF low ESR electrolytic capacitors are connected to the module.

Note 2: Aluminium electrolytic capacitors, ESR is lower than 10m ohm.

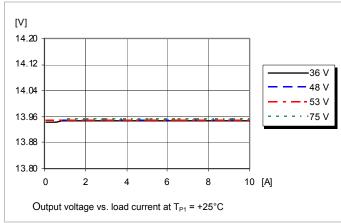
PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

14V, 10A /140W Typical Characteristics

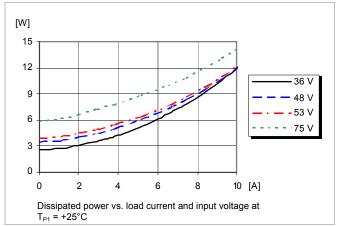
Efficiency



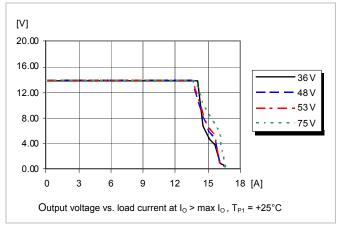
Output Characteristics



Power Dissipation



Current Limit Characteristics



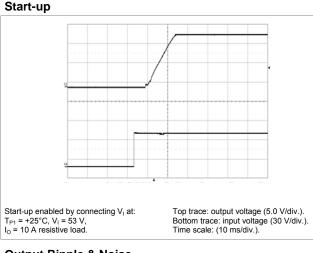
PKM 4117KD PINB



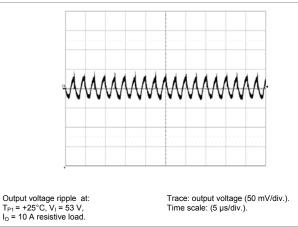
PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011		
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB		

14V, 10A /140W Typical Characteristics

PKM 4117KD PINB



Output Ripple & Noise



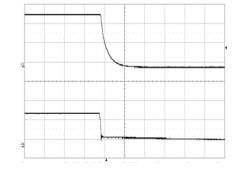
Output Voltage Adjust (see operating information)

Passive adjust

The resistor value for an adjusted output voltage is calculated by using the following equations:

$$\begin{array}{l} \mbox{Output Voltage Adjust Upwards, Increase:} \\ Radj = \left(\frac{5.11 \times 14(100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{511}{\Delta\%} - 10.22\right) k\Omega \\ \mbox{Example: Increase } 4\% =>V_{out} = 14.56 \mbox{ Vdc} \\ \left(\frac{5.11 \times 14(100 + 4)}{1.225 \times 4} - \frac{511}{4} - 10.22\right) k\Omega = 1380.43 \mbox{k}\Omega \\ \mbox{Output Voltage Adjust Downwards, decrease:} \\ Radj = 5.11 \left(\frac{100}{\Delta\%} - 2\right) \mbox{ k}\Omega \\ \mbox{Example: Decrease } 2\% =>V_{out} = 13.72 \mbox{ Vdc} \\ \mbox{5.11} \left(\frac{100}{2} - 2\right) \mbox{ k}\Omega = 245.3 \mbox{ k}\Omega \\ \end{array}$$

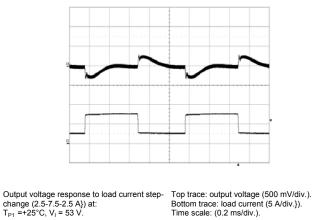




Shut-down enabled by disconnecting V₁ at: $T_{P1} = +25^{\circ}C$, $V_1 = 53 V$, $I_0 = 10 A$ resistive load.

Top trace: output voltage (5.0 V/div.). Bottom trace: input voltage (30 V/div.). Time scale: (0.5 ms/div.).

Output Load Transient Response

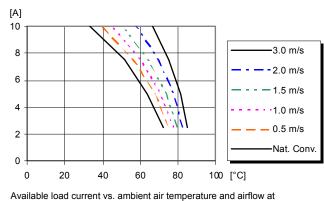


PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

14V, 10A /140W Typical Characteristics

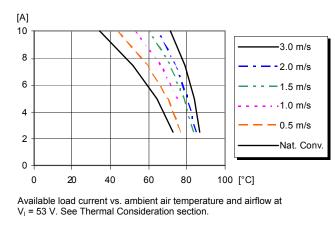
PKM 4117KD PINB



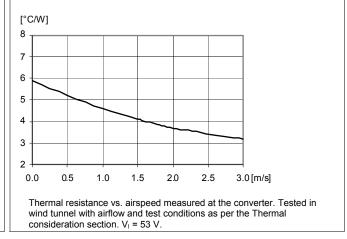


Available load current vs. ambient air temperature and airflow a $V_1 = 53$ V. See Thermal Consideration section.

Output Current Derating – Base plate



Thermal Resistance – Base plate





PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

15V, 8A /120W Electrical Specification

PKM 4115D PINB

 T_{P1} = -40 to +90°C, V₁ = 36 to 75 V, sense pins connected to output pins unless otherwise specified under Conditions. Typical values given at: T_{P1} = +25°C, V₁= 53 V₁ max I₀, unless otherwise specified under Conditions. Additional C_{in} = 0 µF.See Operating Information section for selection of capacitor types.

Chara	cteristics	Conditions	min	typ	max	Unit
VI	Input voltage range		36		75	V
V _{loff}	Turn-off input voltage	Decreasing input voltage	29.0	31.3	33.0	V
Vlon	Turn-on input voltage	Increasing input voltage	32.0	33.9	35.5	V
Cı	Internal input capacitance			6.0		μF
Po	Output power		0		120	W
	F#sisses	50 % of max I ₀		91.4		%
		max I ₀		92.7		
η	Efficiency	50 % of max I_0 , V_1 = 48 V		92.0		70
		max I _o , V _I = 48 V		92.9		1
P _d	Power Dissipation	max I ₀		9.4	13	W
Pli	Input idling power	I ₀ = 0 A, V ₁ = 53 V		4.0		W
P _{RC}	Input standby power	V ₁ = 53 V (turned off with RC)		0.11		W
f _s	Switching frequency	0-100 % of max I _o	180	200	220	kHz

V _{Oi}	Output voltage initial setting and accuracy	T_{P1} = +25°C, V ₁ = 53 V, I ₀ = 8 A	14.70	15.00	15.30	V
	Output adjust range	See operating information	12.00		16.50	V
	Output voltage tolerance band	0-100 % of max I ₀	14.55		15.45	V
Vo	Idling voltage	I ₀ = 0 A	14.70		15.30	V
	Line regulation	max I _o , see Note 1		2	30	mV
	Load regulation	$V_{\rm I}$ = 53 V, 0-100 % of max $I_{\rm O}$		8	20	mV
V _{tr}	Load transient voltage deviation	V ₁ = 53 V, Load step 25-75-25 % of max I _o , di/dt = 1 A/µs		±300	±550	mV
t _{tr}	Load transient recovery time	see Note 2		260	300	μs
t _r	Ramp-up time (from 10–90 % of V _{Oi})	10-100 % of max lo	9	11	15	ms
ts	Start-up time (from V_i connection to 90 % of V_{Oi})		15	20	30	ms
t,	V _I shut-down fall time	max I _o		0.55		ms
-1	(from V_1 off to 10 % of V_0)	$I_{O} = 0 A$		2.3		S
	RC start-up time	max I _o		20		ms
t _{RC}	RC shut-down fall time	max I _o		0.52		ms
	(from RC off to 10 % of V_0)	I ₀ = 0 A		2.4		S
lo	Output current		0		8	А
l _{lim}	Current limit threshold	$T_{P1} < max T_{P1}$	9	11.3	14	А
Isc	Short circuit current	T _{P1} = 25°C		14	18	А
C _{out}	Recommended Capacitive Load	T _{P1} = 25°C, see Note 3	0		800	μF
V_{Oac}	Output ripple & noise	See ripple & noise section, max I_0, V_{0i}		50	150	mVp-p
OVP	Over voltage protection	T_{P1} = +25°C, V _I = 53 V, 0-100 % of max I ₀		19.2		V

Note 1: There can be some voltage drop at Vin<38V, full load, easier to occur at high temperature.

Note 2: one 470uF +one 330uF low ESR electrolytic capacitors are connected to the module.

Note 3: Aluminium electrolytic capacitors, ESR is lower than 10m ohm.

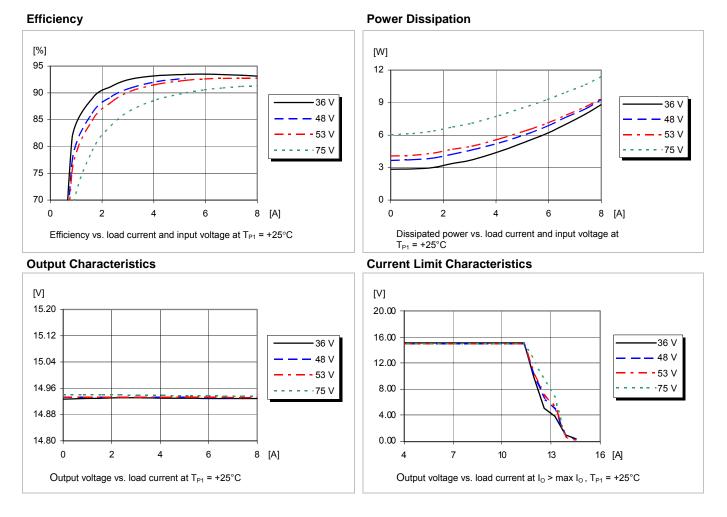
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Technical Specification 22

PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

15V, 8A /120W Typical Characteristics

PKM 4115D PINB

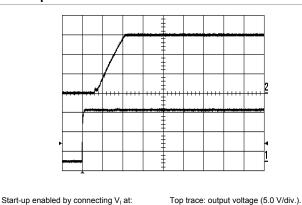




PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB

15V, 8A /120W Typical Characteristics

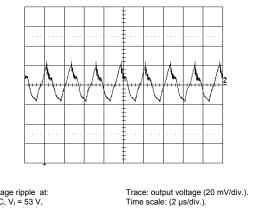
Start-up



 $T_{P1} = +25^{\circ}C$, $V_1 = 53 V$, $I_0 = 8 A$ resistive load.

Bottom trace: input voltage (20 V/div.). Time scale: (10 ms/div.).

Output Ripple & Noise



Output voltage ripple at: T_{P1} = +25°C, V_I = 53 V, I_{O} = 8 A resistive load.

Output Voltage Adjust (see operating information)

Passive adjust

The resistor value for an adjusted output voltage is calculated by using the following equations:

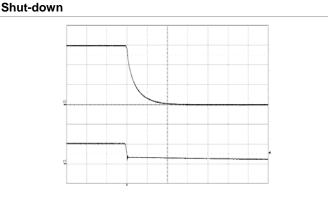
Output Voltage Adjust Upwards, Increase:

$$Radj = \left(\frac{5.11 \times 15(100 + \Delta\%)}{1.225 \times \Delta\%} - \frac{511}{\Delta\%} - 10.22\right) k\Omega$$
Example: Increase 4% =>V_{out} = 15.6 Vdc

$$\left(\frac{5.11 \times 15(100 + 4)}{1.225 \times 4} - \frac{511}{4} - 10.22\right) k\Omega = 1488.89 k\Omega$$
Output Voltage Adjust Downwards, decrease:

$$Radj = 5.11 \left(\frac{100}{\Delta\%} - 2\right) k\Omega$$
Example: Decrease 2% =>V_{out} = 14.7 Vdc

$$5.11 \left(\frac{100}{2} - 2\right) k\Omega = 245.3 k\Omega$$

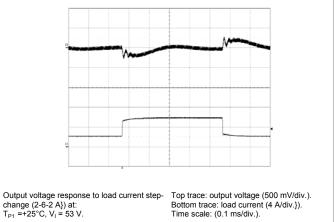


Shut-down enabled by disconnecting V₁ at: T_{P1} = +25°C, V₁ = 53 V, I₀ = 8 A resistive load.

Top trace: output voltage (5.0 V/div.). Bottom trace: input voltage (50 V/div.). Time scale: (0.5 ms/div.).

PKM 4115D PINB

Output Load Transient Response

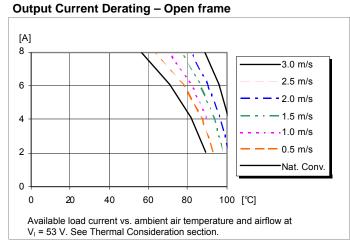


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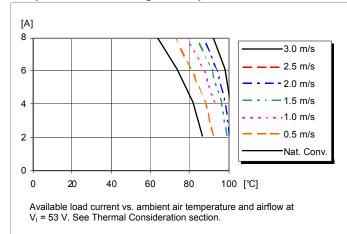
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PKM 4000D PINB series Direct Converters	EN/LZT 146 416 R4A Nov 2011	
Input 36-75 V, Output up to 35 A / 140 W	© Ericsson AB	

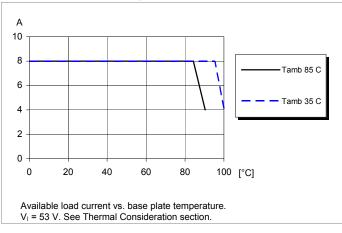
15V, 8A /120W Typical Characteristics



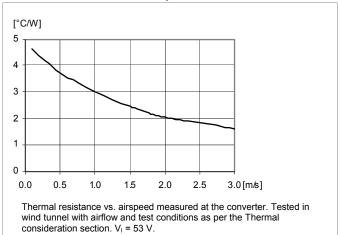
Output Current Derating – Base plate



Output Current Derating – Cold wall sealed box



Thermal Resistance – Base plate



PKM 4115D PINB

PKM 4000D PINB series Direct Converters
Input 36-75 V, Output up to 35 A / 140 W

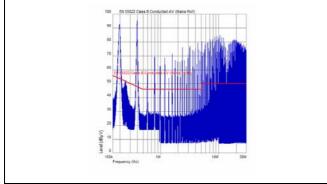
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EMC Specification

Conducted EMI measured according to EN55022, CISPR 22 and FCC part 15J (see test set-up). See Design Note 009 for further information. The fundamental switching frequency is 200 kHz for PKM 4111D PINB@ V_1 = 53 V, max I_o.

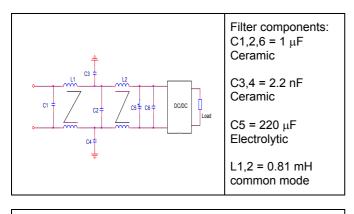
Conducted EMI Input terminal value (typ)

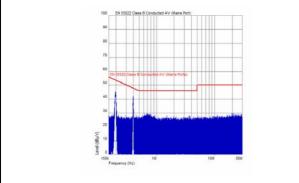


EMI without filter

External filter (class B)

Required external input filter in order to meet class B in EN 55022, CISPR 22 and FCC part 15J.





DC Power Source Source



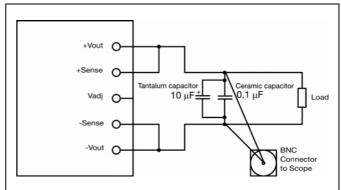
Layout recommendations

The radiated EMI performance of the Product will depend on the PCB layout and ground layer design. It is also important to consider the stand-off of the product. If a ground layer is used, it should be connected to the output of the product and the equipment ground or chassis.

A ground layer will increase the stray capacitance in the PCB and improve the high frequency EMC performance.

Output ripple and noise

Output ripple and noise measured according to figure below. See Design Note 022 for detailed information.



Output ripple and noise test setup

EMI with filter

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Operating information

Input Voltage

The input voltage range 36 to 75Vdc meets the requirements of the European Telecom Standard ETS 300 132-2 for normal input voltage range in -48 and -60 Vdc systems, -40.5 to -57.0 V and -50.0 to -72 V respectively.

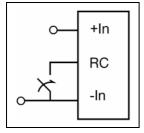
At input voltages exceeding 75 V, the power loss will be higher than at normal input voltage and T_{P1} must be limited to absolute max +110°C. The absolute maximum continuous input voltage is 80 Vdc.

Turn-off Input Voltage

The products monitor the input voltage and will turn on and turn off at predetermined levels.

The minimum hysteresis between turn on and turn off input voltage is 1V.

Remote Control (RC)



The products are fitted with a remote control function referenced to the primary negative input connection (-In), with negative and positive logic options available. The RC function allows the product to be turned on/off by an external device like a semiconductor or mechanical switch.

The maximum required sink current is 1 mA. When the RC pin is left open, the voltage generated on the RC pin is 5.0 – 7.0 V. The standard product is provided with "negative logic" remote control and will be off until the RC pin is connected to the -In. To turn on the product the voltage between RC pin and -In should be less than 1V. To turn off the converter the RC pin should be left open, or connected to a voltage higher than 13 V referenced to -In. In situations where it is desired to have the product to power up automatically without the need for control signals or a switch, the RC pin can be wired directly to -In.

The second option is "positive logic" remote control, which can be ordered by adding the suffix "P" to the end of the part number. When the RC pin is left open, the product starts up automatically when the input voltage is applied. Turn off is achieved by connecting the RC pin to the -In. To ensure safe turn off the voltage difference between RC pin and the -In pin shall be less than 1V. The product will restart automatically when this connection is opened.

See Design Note 021 for detailed information.

Input and Output Impedance

The impedance of both the input source and the load will interact with the impedance of the product. It is important that the input source has low characteristic impedance. The products are designed for stable operation without external capacitors connected to the input or output. The performance in some applications can be enhanced by addition of external capacitance as described under External Decoupling Capacitors.

If the input voltage source contains significant inductance, the addition of a 22 - 100 μF capacitor across the input of the product will ensure stable operation. The capacitor is not required when powering the product from an input source with an inductance below 10 μH . The minimum required capacitance value depends on the output power and the input voltage. The higher output power the higher input capacitance is needed. Approximately doubled capacitance value is required for a 24 V input voltage source compared to a 48V input voltage source.

External Decoupling Capacitors

When powering loads with significant dynamic current requirements, the voltage regulation at the point of load can be improved by addition of decoupling capacitors at the load. The most effective technique is to locate low ESR ceramic and electrolytic capacitors as close to the load as possible, using several parallel capacitors to lower the effective ESR. The ceramic capacitors will handle high-frequency dynamic load changes while the electrolytic capacitors are used to handle low frequency dynamic load changes. It is equally important to use low resistance and low inductance PCB layouts and cabling.

External decoupling capacitors will become part of the product's control loop. The control loop is optimized for a wide range of external capacitance and the maximum recommended value that could be used without any additional analysis is found in the Electrical specification. The ESR of the capacitors is a very important parameter. Stable operation is guaranteed with a verified ESR value of >5 m Ω across the output connections. For further information please contact your local Ericsson Power Modules representative.

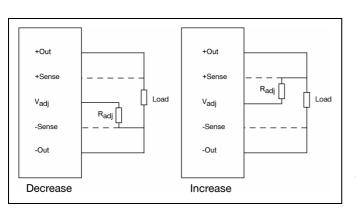
Output Voltage Adjust (Vadj)

The products have an Output Voltage Adjust pin (V_{adj}). This pin can be used to adjust the output voltage above or below Output voltage initial setting.

When increasing the output voltage, the voltage at the output pins (including any remote sense compensation) must be kept below the threshold of the over voltage protection, (OVP) to prevent the product from shutting down. At increased output voltages the maximum power rating of the product remains the same, and the max output current must be decreased correspondingly.

To increase the voltage the resistor should be connected between the V_{adj} pin and +Sense pin. The resistor value of the Output voltage adjust function is according to information given under the Output section for the respective product. To decrease the output voltage, the resistor should be connected between the V_{adj} pin and –Sense pin.

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Parallel Operation

Two products may be paralleled for redundancy if the total power is equal or less than P_O max. It is not recommended to parallel the products without using external current sharing circuits.

See Design Note 006 for detailed information.

Remote Sense

The products have remote sense that can be used to compensate for voltage drops between the output and the point of load. The sense traces should be located close to the PCB ground layer to reduce noise susceptibility. The remote sense circuitry will compensate for up to 10% voltage drop between output pins and the point of load.

If the remote sense is not needed +Sense should be connected to +Out and -Sense should be connected to -Out.

Over Temperature Protection (OTP)

The products are protected from thermal overload by an internal over temperature shutdown circuit.

When T_{P1} as defined in thermal consideration section exceeds 135°C the product will shut down. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically when the temperature has dropped >15°C below the temperature threshold.

Over Voltage Protection (OVP)

The products have output over voltage protection that will shut down the product in over voltage conditions. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically after removal of the over voltage condition.

Over Current Protection (OCP)

The products include current limiting circuitry for protection at continuous overload.

PKMD standard module, the output voltage will decrease towards zero for output currents in excess of max output current (lomax).

The converter will resume normal operation after removal of

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the overload. The load distribution system should be designed to carry the maximum output short circuit current specified.

The PKMD series include hiccup OCP option, the output voltage will decrease when the output current in excess of its current limit point, when the load continue to increase to some higher level, the module will enter into hiccup mode.

During hiccup, the module will try to restart and shutdown again for the overload. When the overload is removed, the products will continue to work normally.

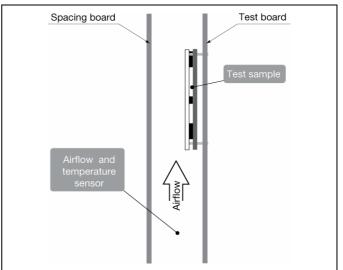
Thermal Consideration

General

The products are designed to operate in different thermal environments and sufficient cooling must be provided to ensure reliable operation.

For products mounted on a PCB without a heat sink attached, cooling is achieved mainly by conduction, from the pins to the host board, and convection, which is dependant on the airflow across the product. Increased airflow enhances the cooling of the product. The Output Current Derating graph found in the Output section for each model provides the available output current vs. ambient air temperature and air velocity at $V_1 = 53 V$.

The product is tested on a 254 x 254 mm, 35 μ m (1 oz), 16-layer test board mounted vertically in a wind tunnel with a cross-section of 608 x 203 mm.

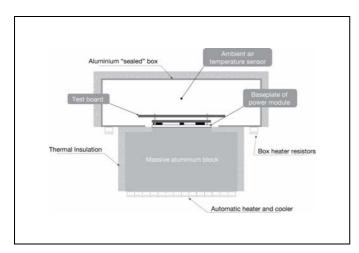


For products with base plate used in a sealed box/cold wall application, cooling is achieved mainly by conduction through the cold wall. The Output Current Derating graphs are found in the Output section for each module. The product is tested in a sealed box test set up with ambient temperatures 85 and 35°C. See Design Note 028 for further details.

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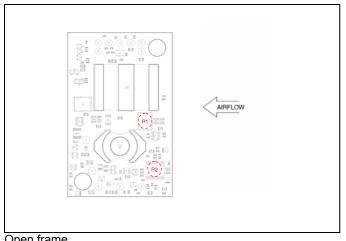
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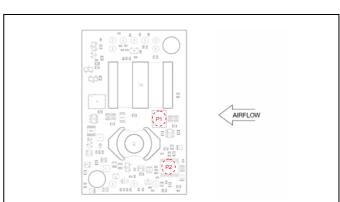
Definition of product operating temperature

The product operating temperatures is used to monitor the temperature of the product, and proper thermal conditions can be verified by measuring the temperature at positions P1, P2. The temperature at these positions T_{P1}, T_{P2} should not exceed the maximum temperatures in the table below. The number of measurement points may vary with different thermal design and topology. Temperatures above maximum T_{P1}, measured at the reference point P1 are not allowed and may cause permanent damage.

Position	Description	Max Temp.
P1	MOSFET	T _{P1} =125° C
P2	Control IC	T _{P2} =125° C



Open frame



Base plate

Ambient Temperature Calculation

For products with base plate the maximum allowed ambient temperature can be calculated by using the thermal resistance.

1. The power loss is calculated by using the formula $((1/n) - 1) \times$ output power = power losses (Pd). H = efficiency of product. E.g. 89.5% = 0.895

2. Find the thermal resistance (Rth) in the Thermal Resistance graph found in the Output section for each model. Note that the thermal resistance can be significantly reduced if a heat sink is mounted on the top of the base plate.

Calculate the temperature increase (ΔT). $\Delta T = Rth x Pd$

3. Max allowed ambient temperature is: Max $T_{P1} - \Delta T$.

E.g. PKM 4111D PINBat 1.5m/s:

1.
$$\left(\left(\frac{1}{0.91}\right) - 1\right) \times 125 \text{ W} = 12.4 \text{ W}$$

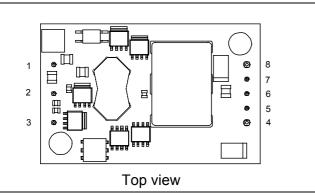
2. 12.4 W × 3.5°C/W = 43.4°C

3. 125 °C – 43.4°C = max ambient temperature is 81.6°C

The actual temperature will be dependent on several factors such as the PCB size, number of layers and direction of airflow.

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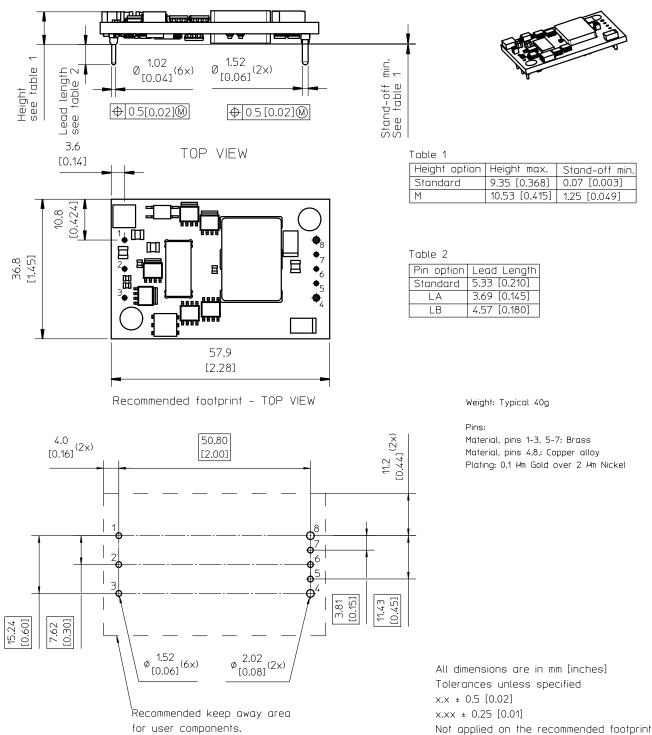
Connections



Pin	Designation	Function
1	+In	Positive input
2	RC	Remote control
3	- In	Negative input
4	- Out	Negative output
5	- Sen	Negative remote sense
6	Vadj	Output voltage adjust
7	+ Sen	Positive remote sense
8	+ Out	Positive output

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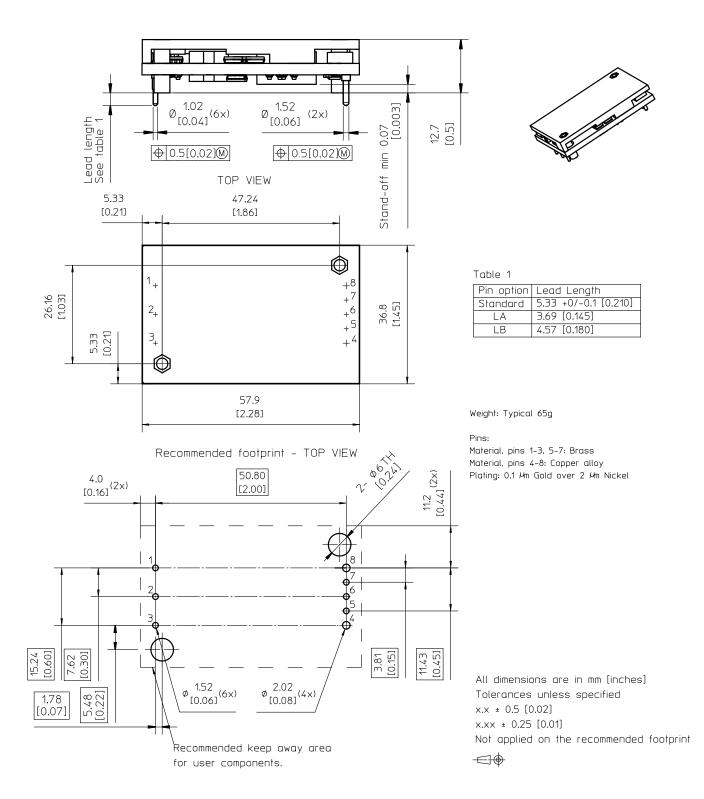
Mechanical Drawing for open frame with holes



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Mechanical Drawing for base plate with inserts



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Soldering Information - Hole Mounting

The hole mounted product is intended for plated through hole mounting by wave or manual soldering. The pin temperature is specified to maximum to 270°C for maximum 10 seconds.

A maximum preheat rate of 4°C/s and maximum preheat temperature of 150°C is suggested. When soldering by hand, care should be taken to avoid direct contact between the hot soldering iron tip and the pins for more than a few seconds in order to prevent overheating.

A no-clean flux is recommended to avoid entrapment of cleaning fluids in cavities inside the product or between the product and the host board. The cleaning residues may affect long time reliability and isolation voltage.

Delivery Package Information

The products are delivered in antistatic trays

Tray Specifications		
Material	Antistatic PS	0
Surface resistance	10^5 < Ohm/square < 10^{12}	460
Bakability	The trays are not bakeable	
Tray thickness	26 mm [1.02 inch]	
Box capacity	20 products (1 full tray/box)	
Tray weight	140 g empty, 940 g full tray	

134.5

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Product Qualification Specification

Characteristics			
External visual inspection	IPC-A-610		
Change of temperature (Temperature cycling)	IEC 60068-2-14 Na	Temperature range Number of cycles Dwell/transfer time	-40 to 100°C 1000 15 min/0-1 min
Cold (in operation)	IEC 60068-2-1 Ad	Temperature T _A Duration	-45°C 72 h
Damp heat	IEC 60068-2-67 Cy	Temperature Humidity Duration	85°C 85 % RH 1000 hours
Dry heat	IEC 60068-2-2 Bd	Temperature Duration	125°C 1000 h
Electrostatic discharge susceptibility	IEC 61340-3-1, JESD 22-A114 IEC 61340-3-2, JESD 22-A115	Human body model (HBM) Machine Model (MM)	Class 2, 2000 V Class 3, 200 V
Immersion in cleaning solvents	IEC 60068-2-45 XA, method 2	Water Glycol ether Isopropyl alcohol	55°C 35°C 35°C
Mechanical shock	IEC 60068-2-27 Ea	Peak acceleration Duration	100 g 6 ms
Moisture reflow sensitivity ¹	J-STD-020C	Level 1 (SnPb-eutectic) Level 3 (Pb Free)	225°C 260°C
Operational life test	MIL-STD-202G, method 108A	Duration	1000 h
Resistance to soldering heat ²	IEC 60068-2-20 Tb, method 1A	Solder temperature Duration	270°C 10-13 s
Robustness of terminations	IEC 60068-2-21 Test Ua1 IEC 60068-2-21 Test Ue1	Through hole mount products Surface mount products	All leads All leads
Solderability	IEC 60068-2-58 test Td ¹	Preconditioning Temperature, SnPb Eutectic Temperature, Pb-free	150°C dry bake 16 h 215°C 235°C
	IEC 60068-2-20 test Ta ²	Preconditioning Temperature, SnPb Eutectic Temperature, Pb-free	Steam ageing 235°C 245°C
Vibration, broad band random	IEC 60068-2-64 Fh, method 1	Frequency Spectral density Duration	10 to 500 Hz 0.07 g ² /Hz 10 min in each direction

Notes ¹ Only for products intended for reflow soldering (surface mount products) ² Only for products intended for wave soldering (plated through hole products)